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Investigating PTL Defects and MPLs for PEMWE using Stochastic Modelling

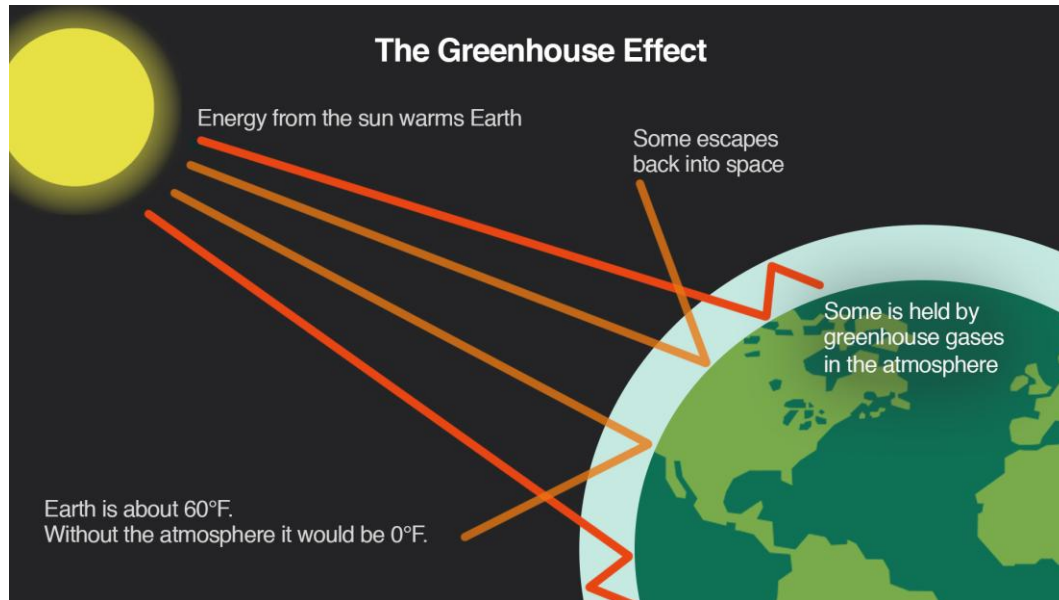
EGGs Research Update | August 19th, 2025 | ECS 128

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Integrated Energy Systems (IESVic)
University of Victoria

Problem needing a solution: climate change

- Fossil fuels : >75% Global GHG [1]



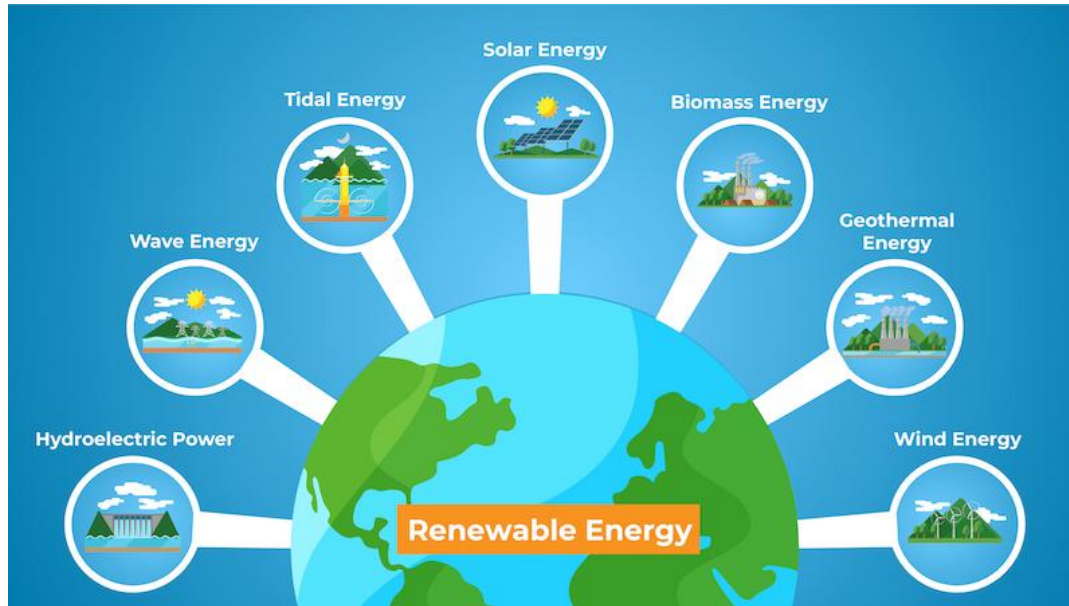
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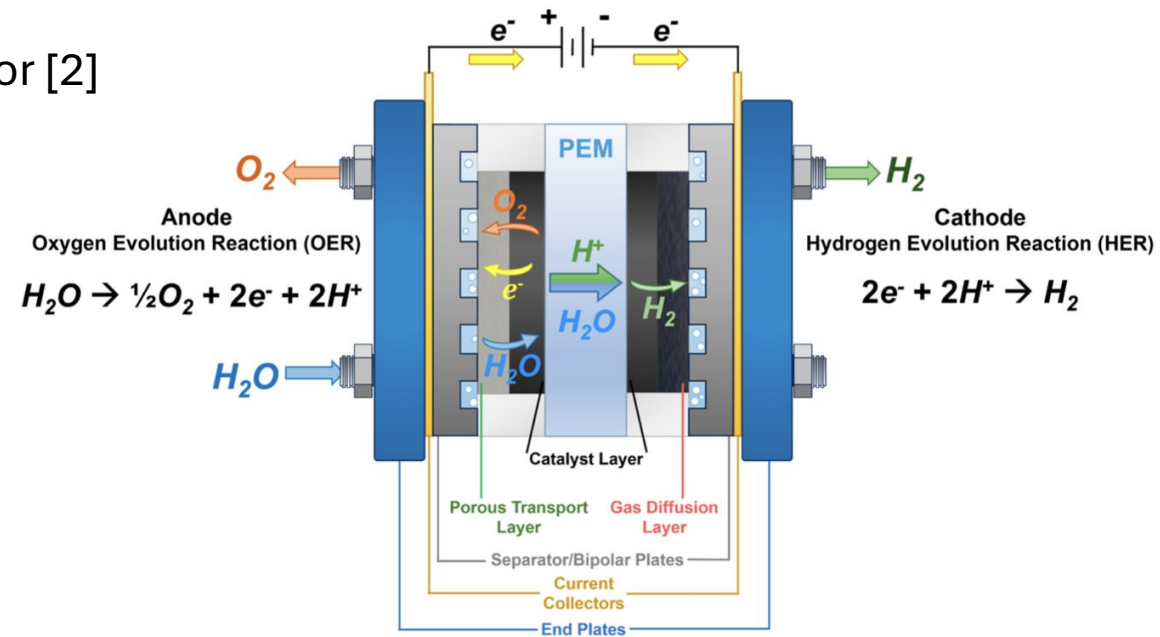
Clean H₂

Clean Energy Challenges: Hydrogen solution

- Multiple suitable replacements; all with their own challenges
 - Unreliability, rare materials, expensive set ups
- Clean hydrogen : manufacturing industry and transport sector [2]
- Proton exchange membrane water electrolyzers: Solution



https://media.licdn.com/dms/image/v2/D5612AQEOrdvppgKGA/article-cover_image-shrink_600_2000/article-cover_image-shrink_600_2000/0/1712925970755?e=2147483647&v=beta&t=1OK1F_OlvqO92rthWcn4PSGWMwRZ-L0edxDuhY42M



https://pubs.acs.org/doi/pdf/10.1021/acs.chemrev.3c00904?ref=article_openPDF

“In 2023, global hydrogen production emitted 920 Mt CO₂.[...] Between 75% and 95% of these emissions occur directly at the point of production [...] **Hydrogen from electrolyzers is emissions-free at the point of production**”

[<https://www.iea.org/reports/global-hydrogen-review-2024/ghg-emissions-of-hydrogen-and-its-derivatives#abstract>]

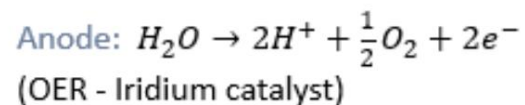
The solution: Proton Exchange Membrane Water Electrolyzers

- Functioning of the cell
- Using renewable energy source results in zero carbon emissions!
- Main issues:
 - Cost of clean hydrogen VS Reforming natural gas
 - Durability of the system under pressure

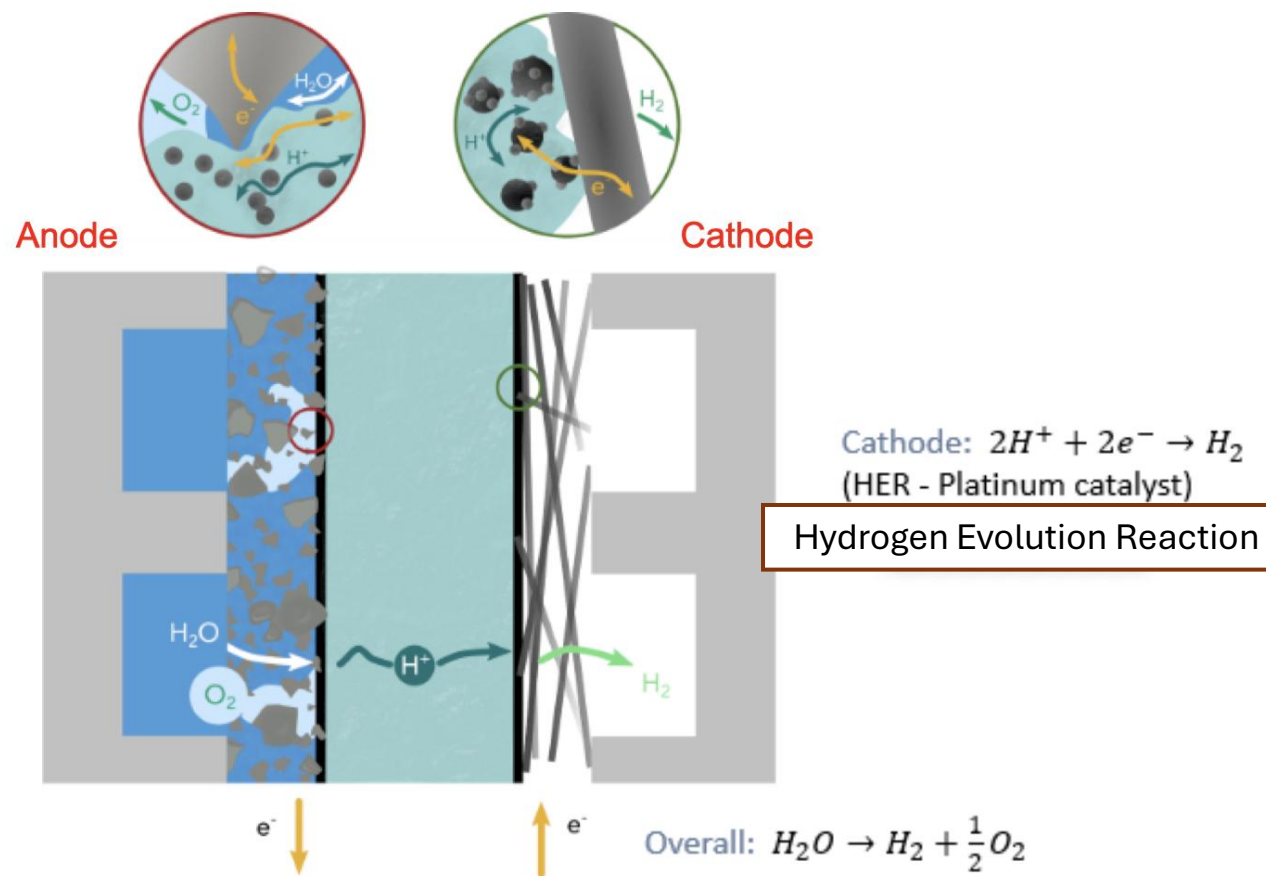


Research focus for 2 co-ops:

- PTL defects
- MPL



Oxygen Evolution Reaction



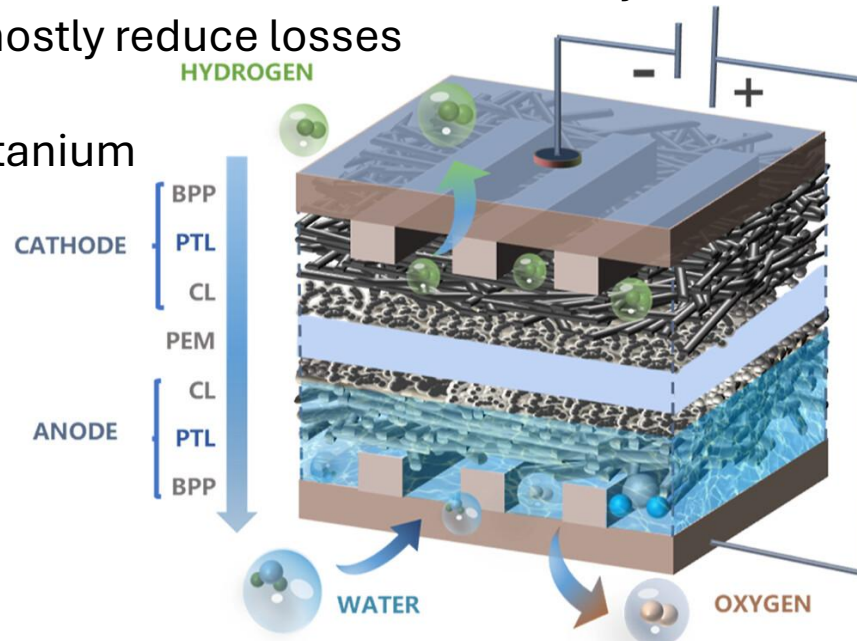
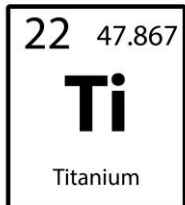
J. K. Lee, Development of Ionomer-free Porous Transport Electrodes for PEM Water Electrolyzers, Canada's Rising Stars in Electrochemical Systems Symposium, April 25, 2024

Porous Transport Layer: function

- PTL and GDL
- Role of PTL:
 - Uniformly distribute the reactant (H_2O)
 - Conduct electrons
 - Physically support the CL

Result: Preserve the PEM and better efficiency
but mostly reduce losses

- Material : Titanium



https://pubs.acs.org/cms/10.1021/acsami.4c00006/asset/images/large/am4c00006_0001.jpeg

Presence of defects in PTL...?

- Occur during production
- No research found
- Other industries : common defects

Goal:

Help quantify the effect of those defects on the general efficiency of the fuel cell, but also specific impacts on structural and flow properties and on ohmic and transport losses.

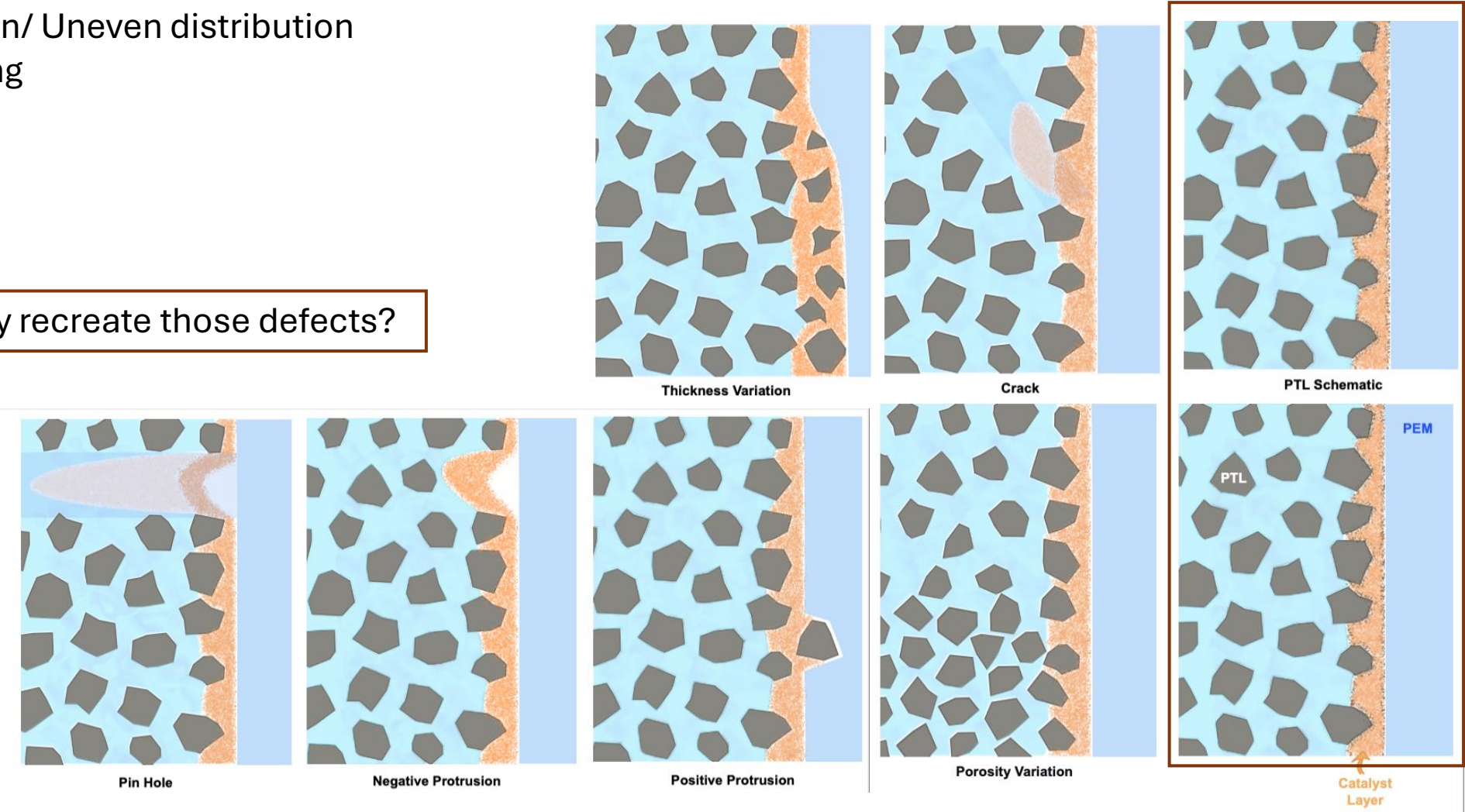
Porous Transport Layer: defects

Potential impacts:

- Delamination of the CL
- Pressure variation/ Uneven distribution
- Water channelling
- Low efficiency
- Low durability

How to purposefully recreate those defects?

Most common defects in other industries
ex. Filtering . [3] [4] [5] [6] [7]



Stochastic method: the first step

Inexpensive!

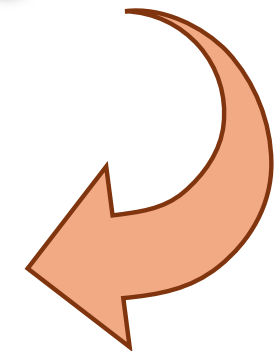
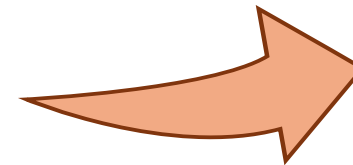
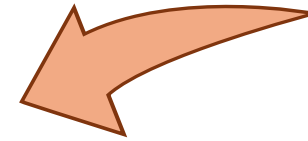
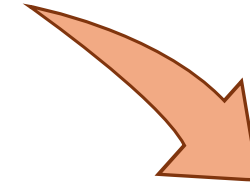
Stochastic modelling:

- Python coding
- Fiji (ImageJ) add/remove defects

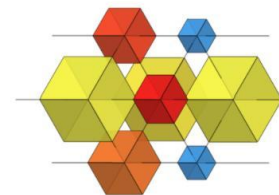
Research strategy:

- Generate base PTLs (3)
- All defects onto same base
- Porosity variation
- Thickness variation

Compared to mean values of the bases



Abdullah



openpnm

An Open Source Pore Network Modeling Package

Stochastic method: model generation

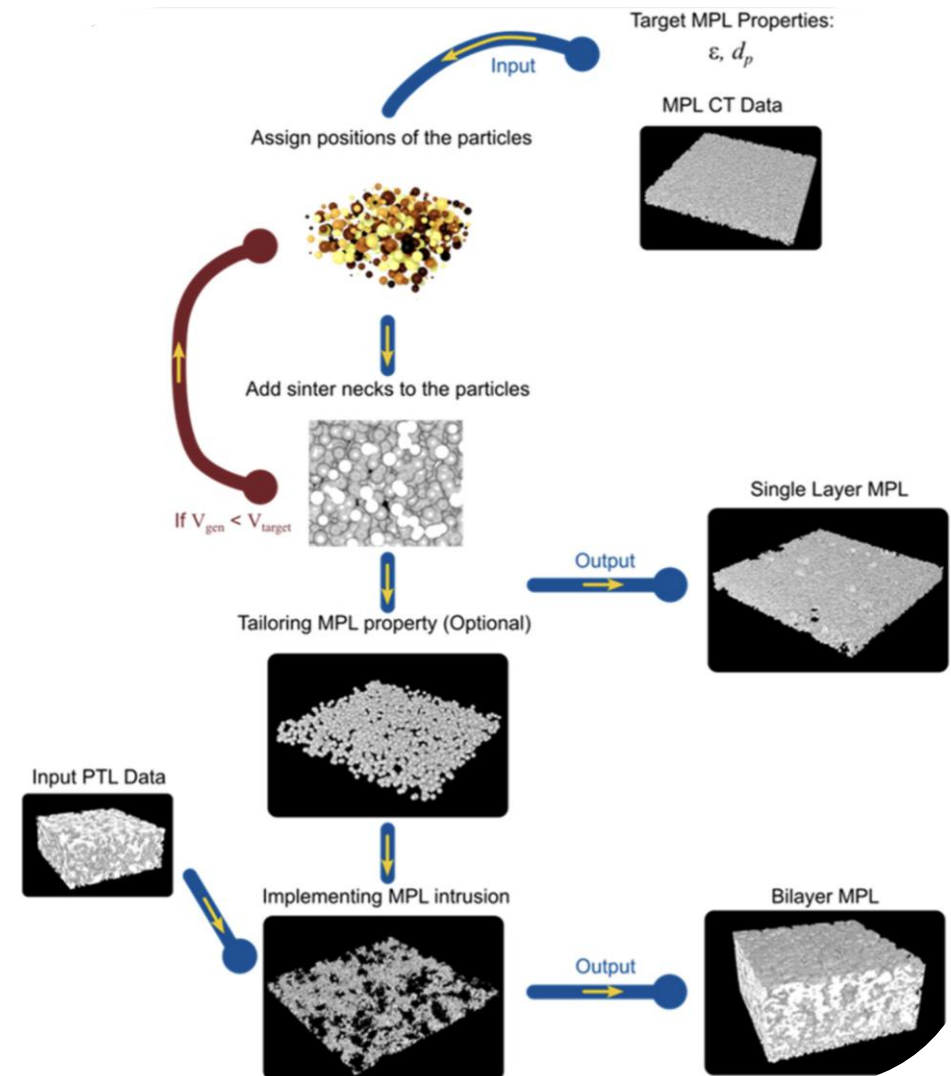
Constant parameters:

- Volume: 1000 x 1000 x 250
- Set resolution: 1 voxel/micron
- Powder radius of 12.5 microns with 10% variation

Size : 100MB

Code process:

- Dr. Lee's powder generation code



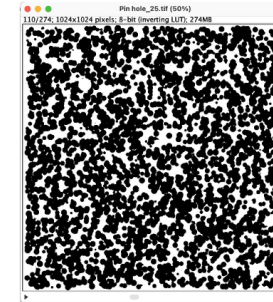
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Stochastic method: defects generated

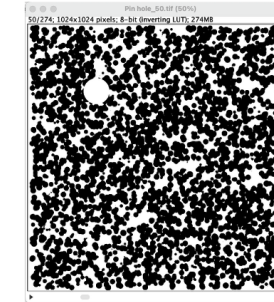
Models	Powder radius (μm)	Radius Variation (%)	Porosity	Thickness (μm)	Width (μm)	Length (μm)
Base 1, 2, 3	12.5	10	0.38	250	1000	1000

Models	Defect radius (μm)	Models	Defect radius (μm)
Protrusion 1	25	Crack 1	5
Protrusion 2	50	Crack 2	10
Protrusion 3	100	Crack 3	25
Negative Protrusion 1	25	Pin hole 1	25
Negative Protrusion 2	50	Pin hole 2	50
Negative Protrusion 3	100	Pin hole 3	100

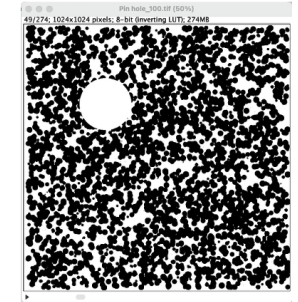
Pin Hole defect



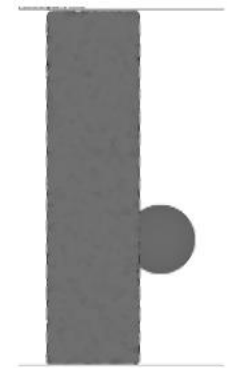
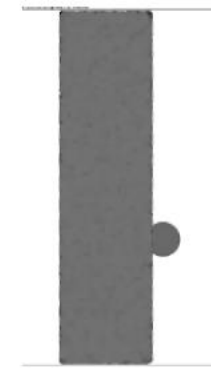
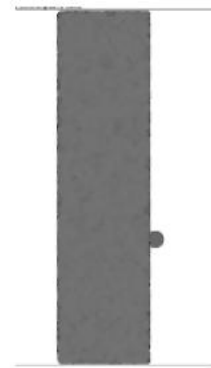
Radius 25



Radius 50



Radius 100

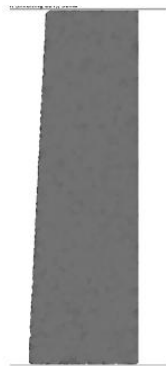


Defects added using Fiji (ImageJ)

Stochastic method: defects generated pt.2

Models	Powder radius (μm)	Radius Variation (%)	Porosity 1	Porosity 2
Porosity Variation 1	12.5	10	0.38	0.60
Porosity Variation 2	12.5	10	0.38	0.19

Models	Powder radius (μm)	Radius Variation (%)	Porosity	Thickness Variation (%)
Thickness Variation 1	12.5	10	0.38	20
Thickness Variation 2	12.5	10	0.38	40
Thickness Variation 3	12.5	10	0.38	60



20%



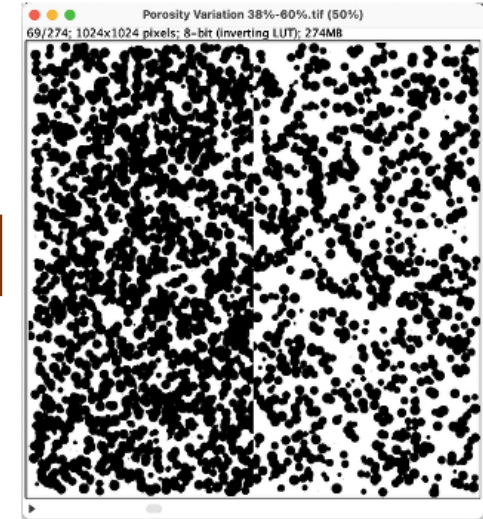
40%



60%

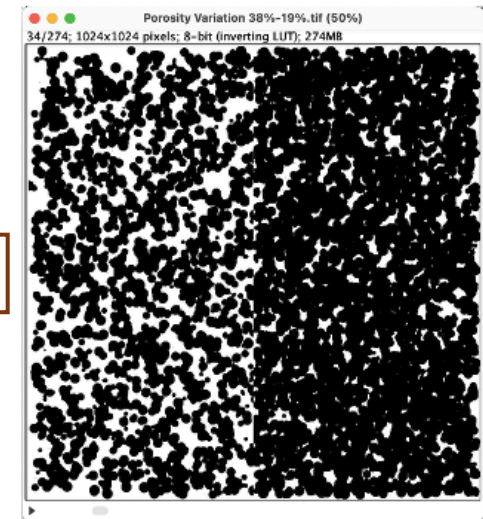
Change in volume ex.:
 (powder coordinates)
 $Y = [0, 1000]$
 $X = [0, 1000 + Y/20]$
 $Z = [0, 250]$

Added together using Fiji (ImageJ)



38%

60%



38%

19%

Models recuperated by Abdullah for PNM

Expanded research: Micro Porous Layers modelling

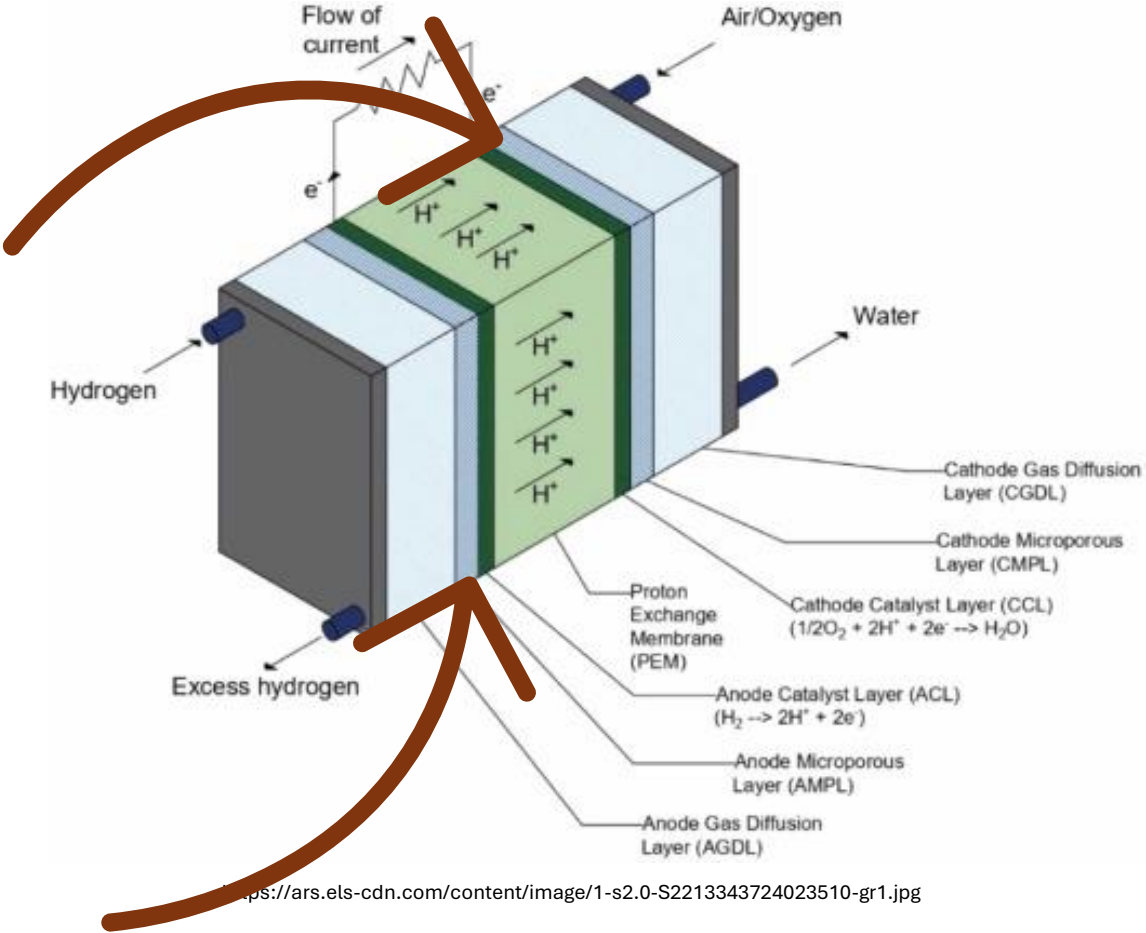
This semester:
Research

- Function of MPL
 - Improve contact with CL
 - Lower stress on membrane
 - Better pressure distribution

Result:

- Longer lifetime for PEM
 - Closer CL particles
 - Better electron conductivity
- [8] [9] [10] [11] [12]

Using stochastic modelling...



Research have shown that adding an MPL could in fact improve the contact by 50%!
[8]

Micro porous Layers: modelling types

4 types of MPL to model:

1. Simple microfiber
2. Electrospun nanofiber
3. Powder loaded microfiber
4. Electrospun nanofiber with pore formers

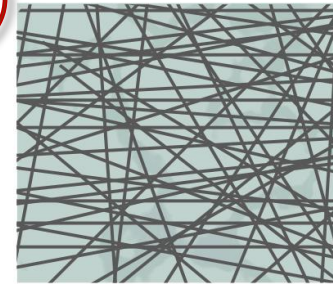
Electrospun VS Simple fiber

Nano size
Aligned
Curvy

Micro size
All direction
Straight

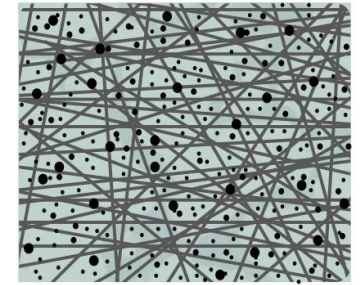
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Simple Microfiber



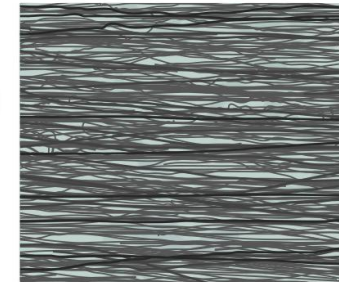
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Powder-loaded
Simple Microfiber



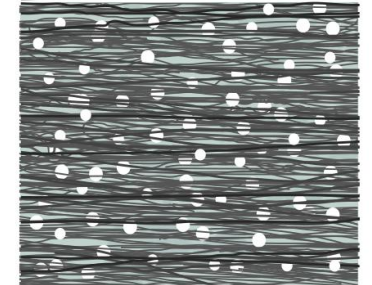
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Electro spun Nanofiber



4

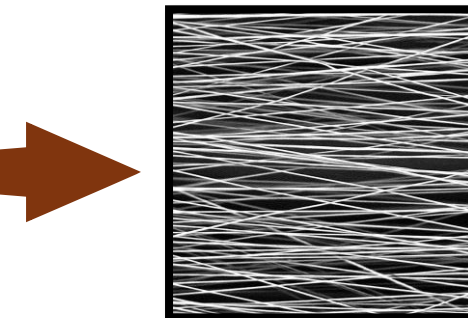
Electro spun Nanofiber
with pore-formers



Electrospun fiber for medical use



<https://www.mtu.edu/news/2019/03/images/nano-fibers-smitha-rao-20190321-0032-1024feature.jpg>

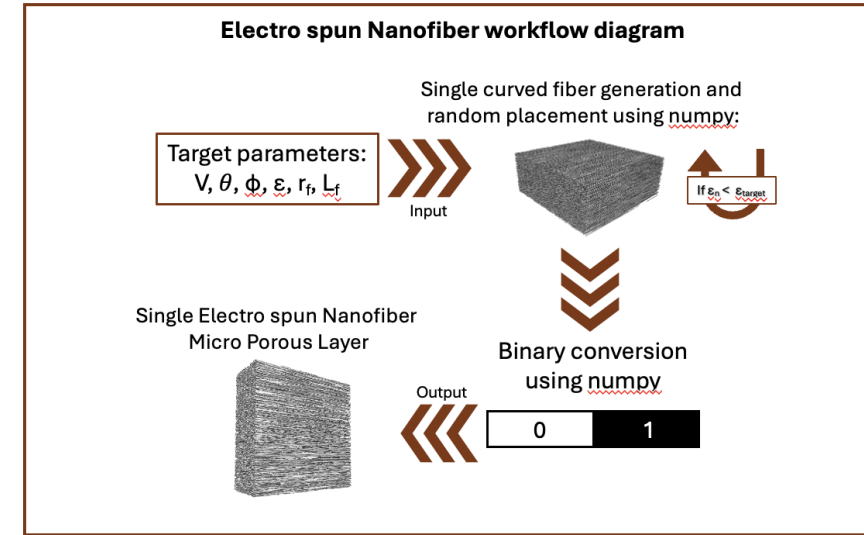
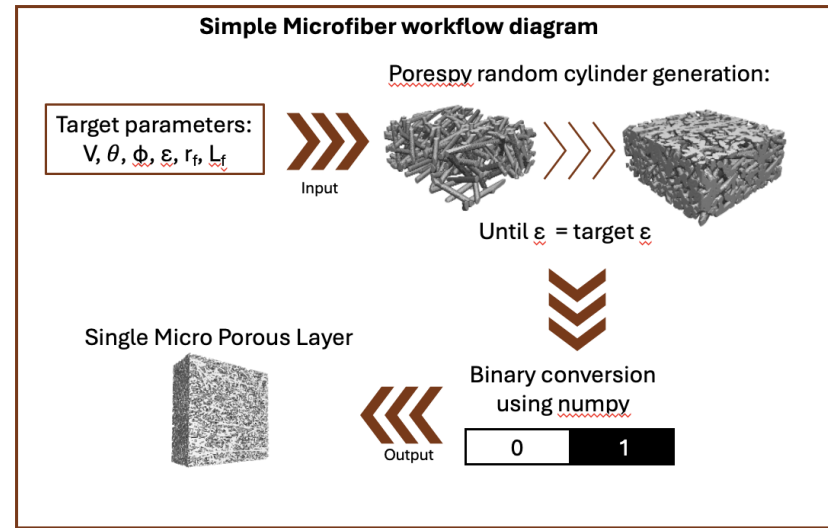


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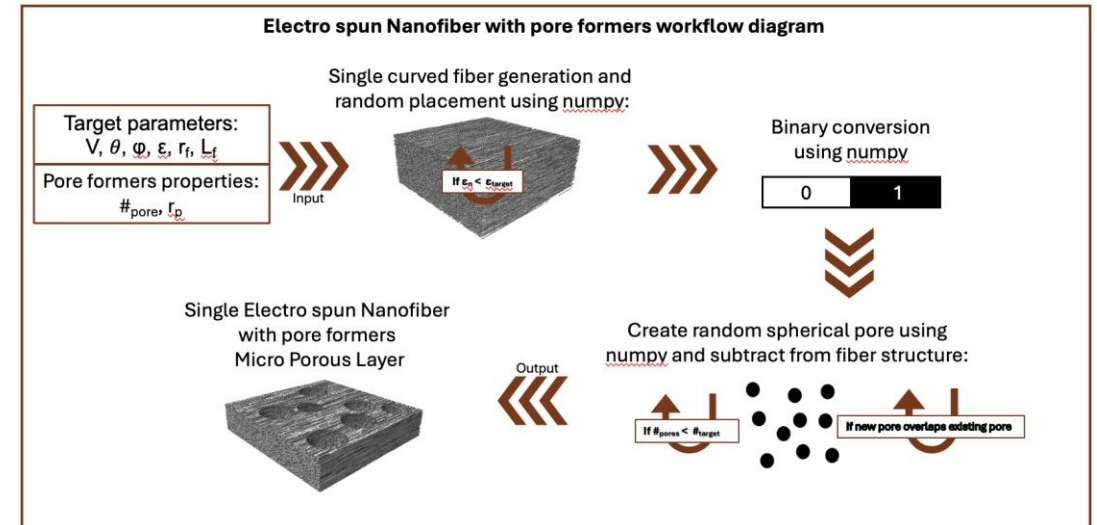
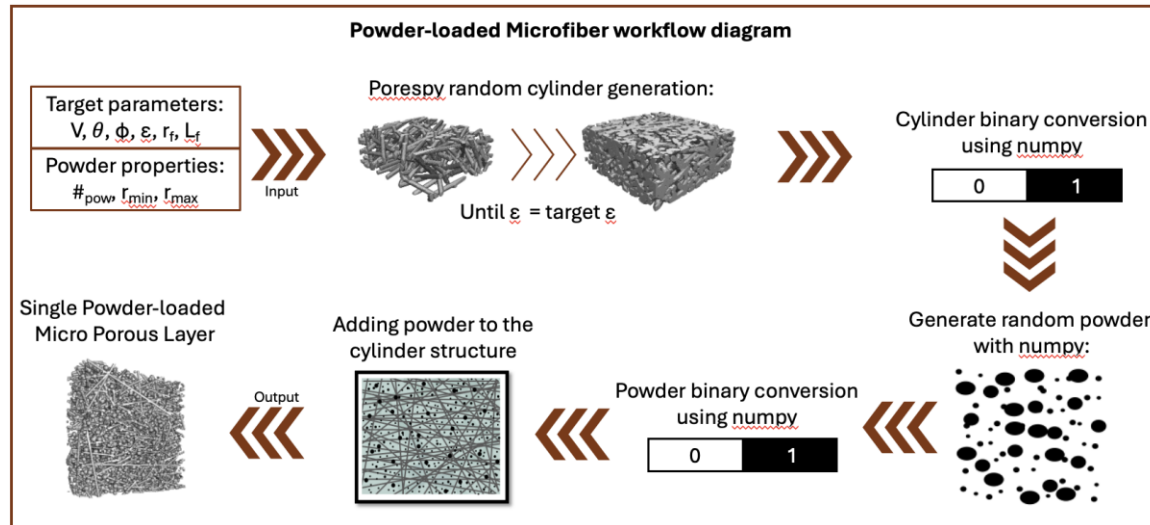
Micro Porous Layers: modelling

New modelling process:

Dr. Lee
PTL work
No more Fiji (ImageJ)



Result: Increase quality and efficiency



Micro Porous Layers: parameters

Models	Fiber radius (μm)	Porosity	In-plan angle (°)	Out-of-plane angle (°)	Fiber length (μm)	Thickness (μm)	Width (μm)	Length (μm)	Pore former radius (μm)	Number of pore formers	Powder radius (μm)	Number of powder
Simple Fiber	2	0.400	89	89	NONE	100	250	250	N/A	N/A	N/A	N/A
Simple Fiber	2	0.800	89	89	NONE	100	250	250	N/A	N/A	N/A	N/A
Simple Fiber	5	0.400	89	89	NONE	100	250	250	N/A	N/A	N/A	N/A
Simple Fiber	5	0.799	89	89	NONE	100	250	250	N/A	N/A	N/A	N/A
Nanofiber	0.500	0.400	15	5	50-150	100	250	250	N/A	N/A	N/A	N/A
Nanofiber	0.500	0.800	15	5	50-150	100	250	250	N/A	N/A	N/A	N/A
Nanofiber	0.750	0.400	15	5	50-150	100	250	250	N/A	N/A	N/A	N/A
Nanofiber	0.750	0.800	15	5	50-150	100	250	250	N/A	N/A	N/A	N/A
Powder-loaded fiber	2	0.400	89	89	NONE	100	250	250	N/A	N/A	2-5	6600
Powder-loaded fiber	2	0.798	89	89	NONE	100	250	250	N/A	N/A	2-5	3500
Powder-loaded fiber	5	0.402	89	89	NONE	100	250	250	N/A	N/A	2-5	6600
Powder-loaded fiber	5	0.797	89	89	NONE	100	250	250	N/A	N/A	2-5	3500

Micro Porous Layers: parameters

Models	Fiber radius (μm)	Porosity	In-plan angle (°)	Out-of-plane angle (°)	Fiber length (μm)	Thickness (μm)	Width (μm)	Length (μm)	Pore former radius (μm)	Number of pore formers	Powder radius (μm)	Number of powder
Nanofiber with Pore-formers	0.500	0.408	15	5	50-150	100	250	250	10	20	N/A	N/A
Nanofiber with Pore-formers	0.500	0.432	15	5	50-150	100	250	250	20	10	N/A	N/A
Nanofiber with Pore-formers	0.500	0.519	15	5	50-150	100	250	250	30	11	N/A	N/A
Nanofiber with Pore-formers	0.750	0.408	15	5	50-150	100	250	250	10	20	N/A	N/A
Nanofiber with Pore-formers	0.750	0.432	15	5	50-150	100	250	250	20	10	N/A	N/A
Nanofiber with Pore-formers	0.750	0.476	15	5	50-150	100	250	250	30	7	N/A	N/A

Size issue

- Resolution of 0.25 :
 - Volume: 1000x1000x400 voxels
 - Actual domain: 250x250x100 microns

Micro Porous Layers: product

4 types:

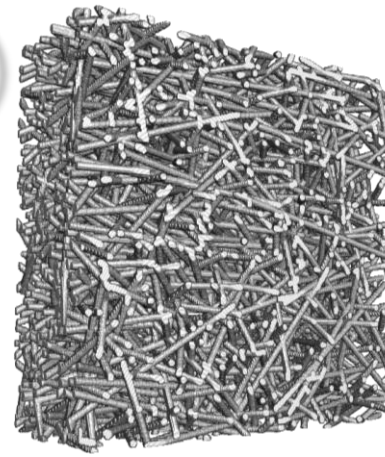
1. Simple microfiber

2. Electrospun nanofiber

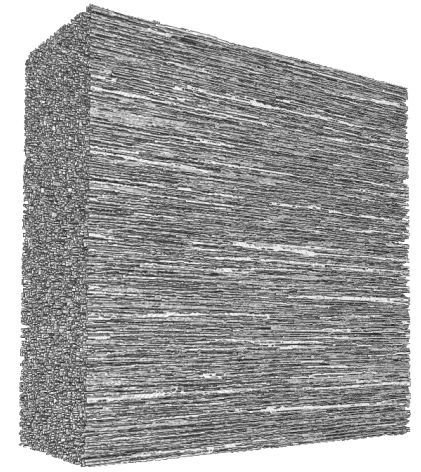
3. Electrospun nanofiber with pore formers

4. Powder loaded microfiber

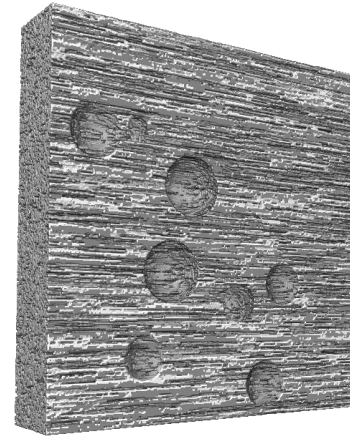
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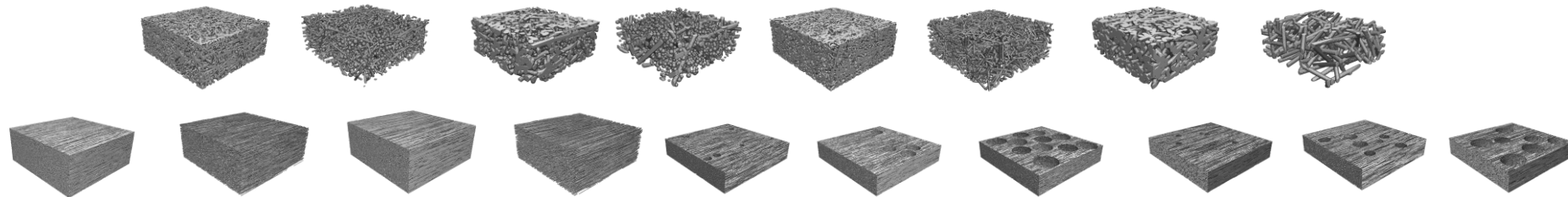
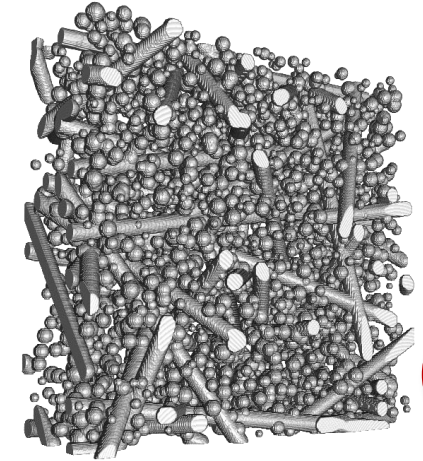
2



3



4



Trail of crumbs: documentation

- Safe operating procedure equivalent
- Individual documentation per code
- Uploaded onto Teams
- Reduce risk/errors and improve efficiency
- Examples: Random generation function; MJ

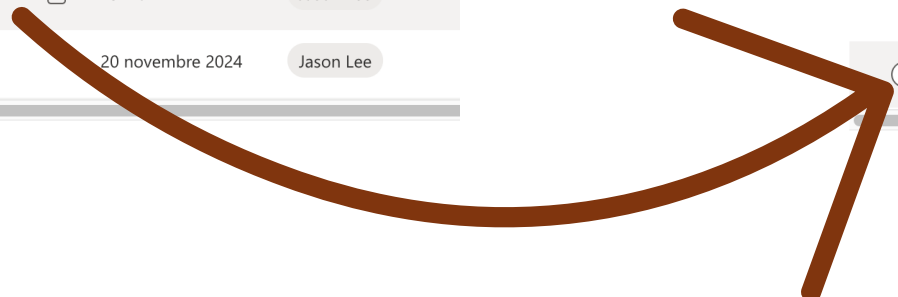
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13 mai

Nom	Modifié	Modifié par
General	20 novembre 2024	Jason Lee
Questions	20 novembre 2024	Jason Lee
Shared Drive	13 mai	Jason Lee
Social	20 novembre 2024	Jason Lee

Python Codes	22 janvier	Jason Lee
SDSs	24 juillet	Erwin Li
Sean Yang	5 juin	Sean Yang
SOPs	13 janvier	Jason Lee
Tutorials and Supporting Documents	15 janvier	Jason Lee
Victor Lefebvre	21 novembre 2024	Victor Lefebvre



- Research porous layers
- Stochastic model
- Process documentation



Thank you!

References

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- [2] J. K. Lee, Development of Ionomer-free Porous Transport Electrodes or PEM Water Electrolyzers, Canada's Rising Stars in Electrochemical Systems Symposium, April 25, 2024
- [3] D. J. Fisher, Defects and diffusion in metals : an annual retrospective XI, 1st ed. Durnten-Zurich, Switzerland: Trans Tech Publications, 2009.
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- [12] H. Ito et al., "Effect of Titanium Powder Loading in Microporous Layer on a Polymer Electrolyte Unitized Reversible Fuel Cell," Meeting abstracts (Electrochemical Society), vol. MA2011-02, no. 16, pp. 784–784, 2011, doi: 10.1149/MA2011-02/16/784.
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